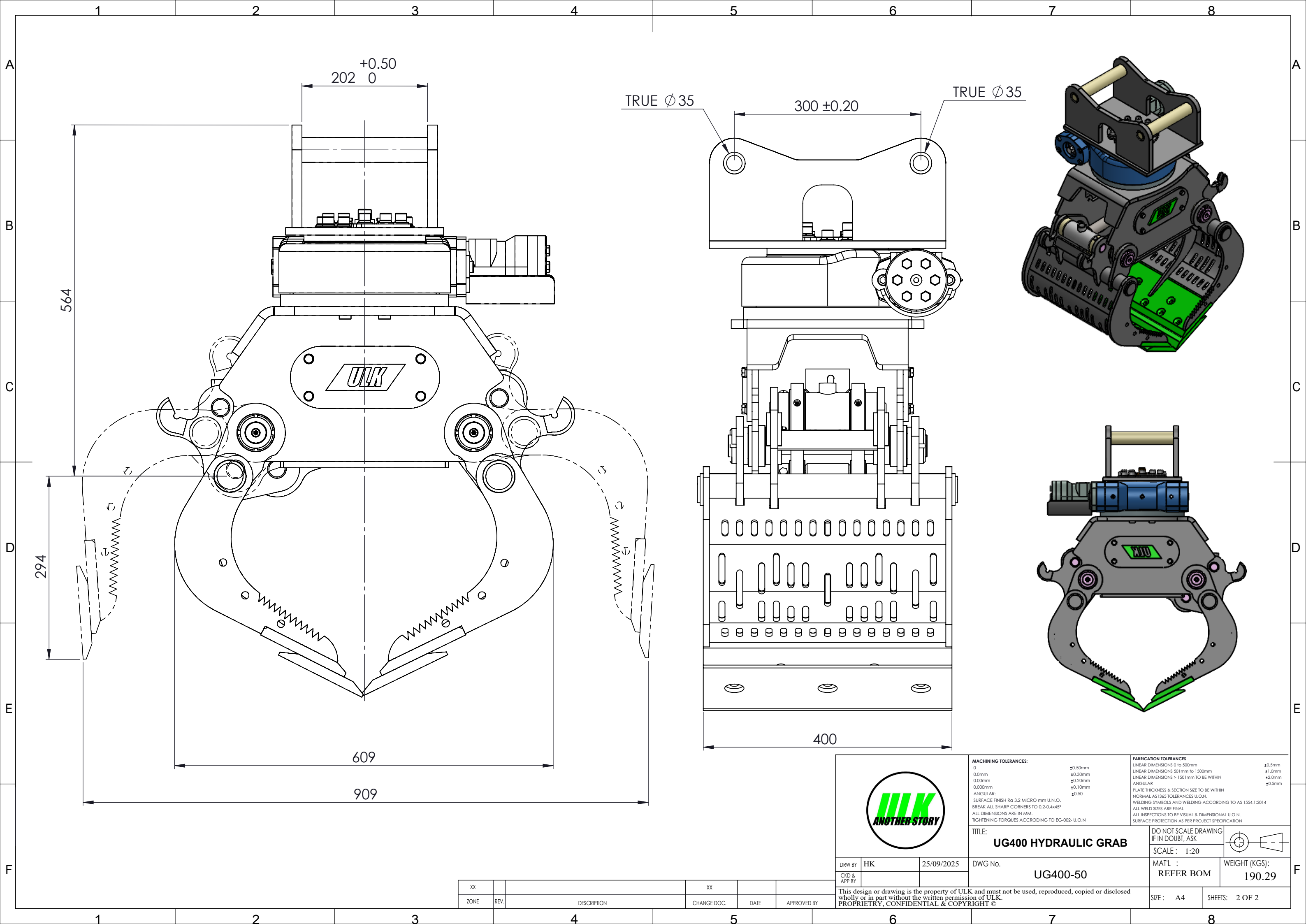




MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		$\pm$ 0.50mm $\pm$ 0.30mm $\pm$ 0.20mm $\pm$ 0.10mm $\pm$ 0.50	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		$\pm$ 0.5mm $\pm$ 1.0mm $\pm$ 2.0mm $\pm$ 0.5mm
TITLE: UG400 HYDRAULIC GRAB		DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:20			
DRW BY: HK		25/09/2025		DWG No. UG400-50	
CKD & APP BY:				MAT'L : REFER BOM	
XX		XX		WEIGHT (KGS): 190.29	
ZONE		REV.		SIZE: A4	
DESCRIPTION		CHANGE DOC.		SHEETS: 2 OF 2	
		DATE			
		APPROVED BY			

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